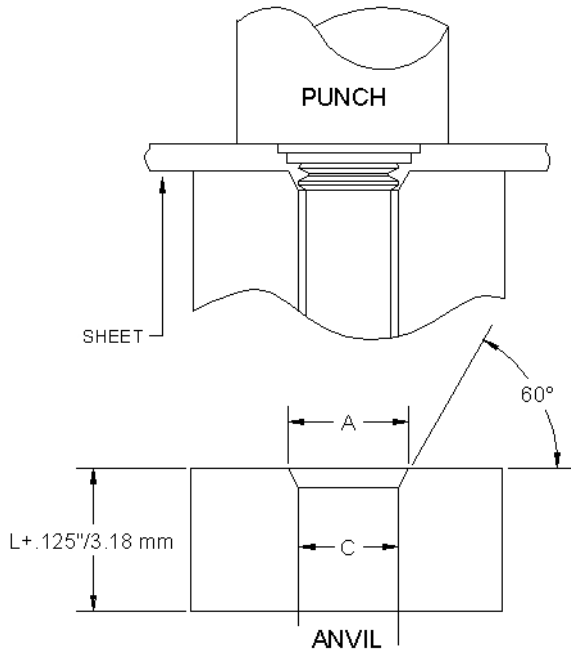
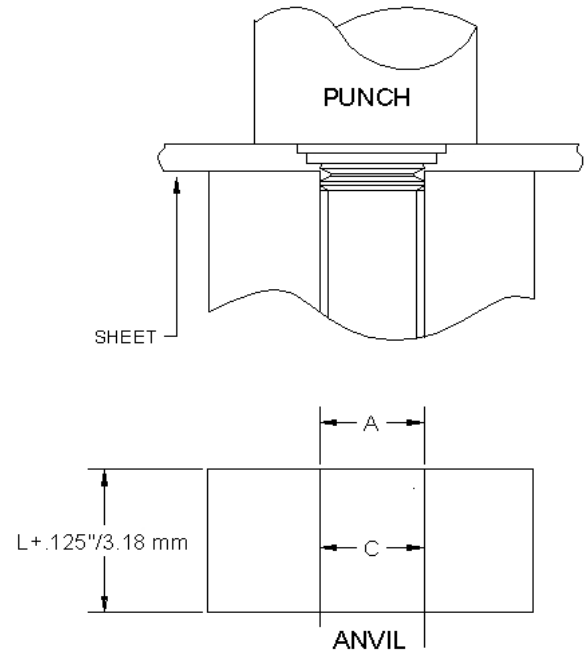


Prepare correct hole size in sheet material as specified in installation chart. Support underside of hole in sheet with recommended anvil. Place pin squarely into hole and press head with a flat punch, using recommended squeezing force, until head of pin is flush with sheet material.



Chamfered Anvil



Non-Chamfered Anvil

	Pin Diameter	Test Sheet Thickness	Anvil Dimensions	
			A ± .002	C ± .002
UNIFIED	125	.040-.060	.160	.130
		Over .060	(*)	
	187	.040-.065	.220	.192
		Over .065	(*)	
	250	.040-.075	.285	.255
		Over .075	(*)	

	Pin Diameter	Test Sheet Thickness	Anvil Dimensions	
			A ± 0.05	C ± 0.05
METRIC	3mm	1-1.7	3.88	3.11
		Over 1.7	(*)	
	4mm	1-1.7	4.88	4.11
		Over 1.7	(*)	
	5mm	1-1.8	5.89	5.13
		Over 1.8	(*)	
6mm	1-1.9	6.89	6.12	
	Over 1.9	(*)		

*Anvil with Chamfered hole not required.