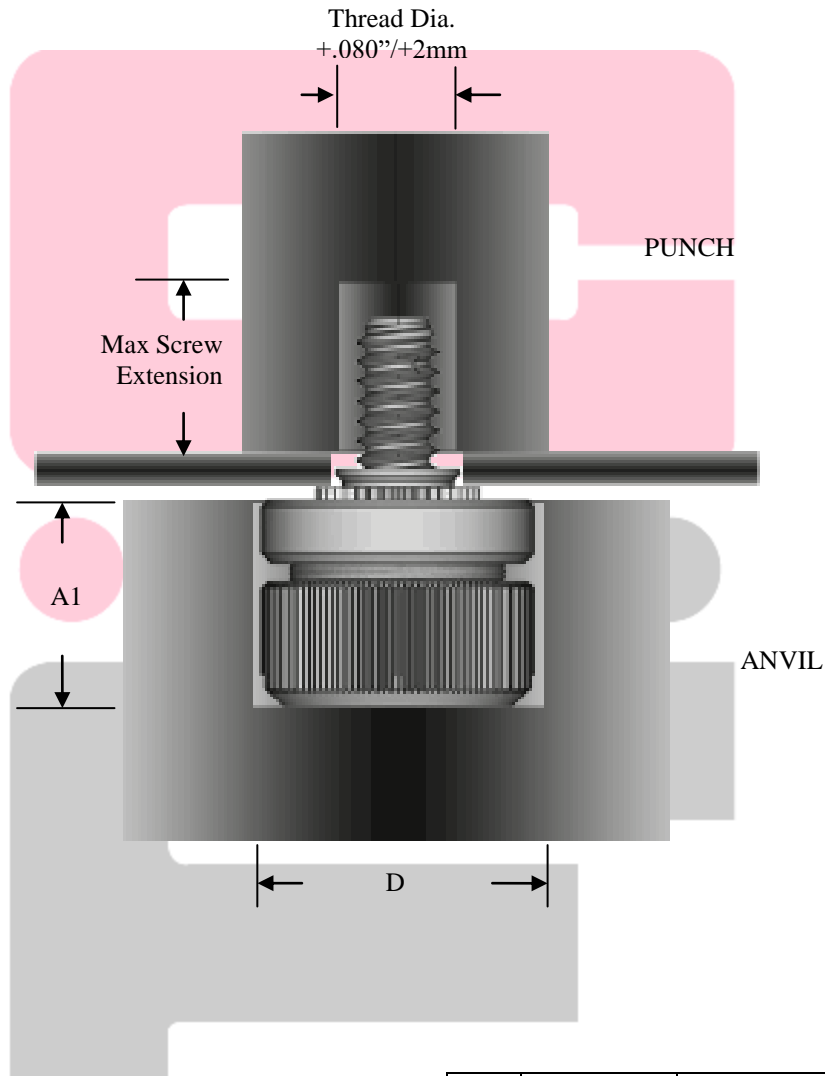


- Punch or drill properly sized round mounting hole in sheet. Do not perform any secondary operations such as deburring.
- Place shank of fastener into mounting hole, preferably the punch side.
- With punch and anvil surfaces parallel, apply squeezing force until shoulder of the retainer or nut comes in contact with the sheet material.



UNIFIED	Thread Code	Anvil Dim(in)	
		A1 ±.002	D ±.002
	440	.295	.421
	632	.295	.453
	832	.310	.484
	1032	.310	.546
	0420	.365	.640

METRIC	Thread Code	Anvil Dim(in)	
		A1 ±0.05	D ±0.05
	M3	7.49	10.69
	M4	7.87	12.29
	M5	7.87	13.87
	M6	9.27	16.26