

- Punch or drill properly sized mounting hole in sheet. Do not perform any secondary operations such as deburring.
- Place nut into anvil hole
- With punch and anvil surfaces parallel, apply squeezing force until knurled collar is flush with the top sheet for sheets .060"/1.5 mm thick and up, or until the shank is flush with the bottom of the sheet for sheets .040"/1mm to .060"/1.5mm thick.
- Rarely is it necessary to install a fastener whose thickness is slightly less than the "A" dimension of the fastener. This can be performed by setting the depth of the counterbore in the anvil to the difference between 0.060"/1.53mm and the sheet thickness*. When this method is used, care must be taken to protect the fastener against crushing which would damage the threads. This method will result in reduced push-out and torque-out values,

