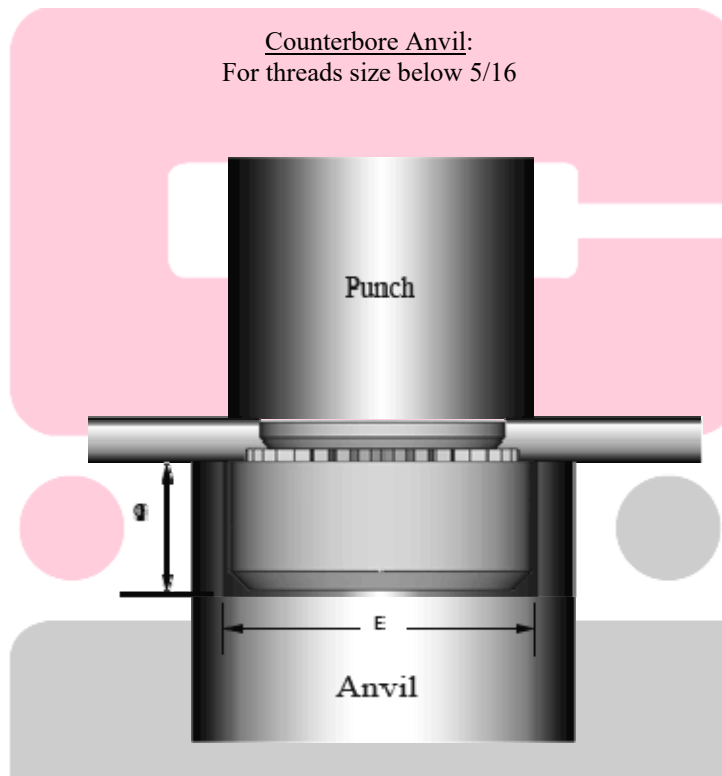


- Punch or drill properly sized mounting hole in sheet. Do not perform any secondary operations such as deburring.
- Place shank of nut into mounting hole, preferably the punch side.
- With punch and anvil surfaces parallel, apply squeezing force until the head of the nut comes into contact with the sheet material.



INCHES	Thread	Anvil Dimensions (inch)	
		E±.002	G±.005
	420	.517	.200

METRIC	Thread	Anvil Dimensions (mm)	
		E±.05	G±.13
	M6	13.13	5.08