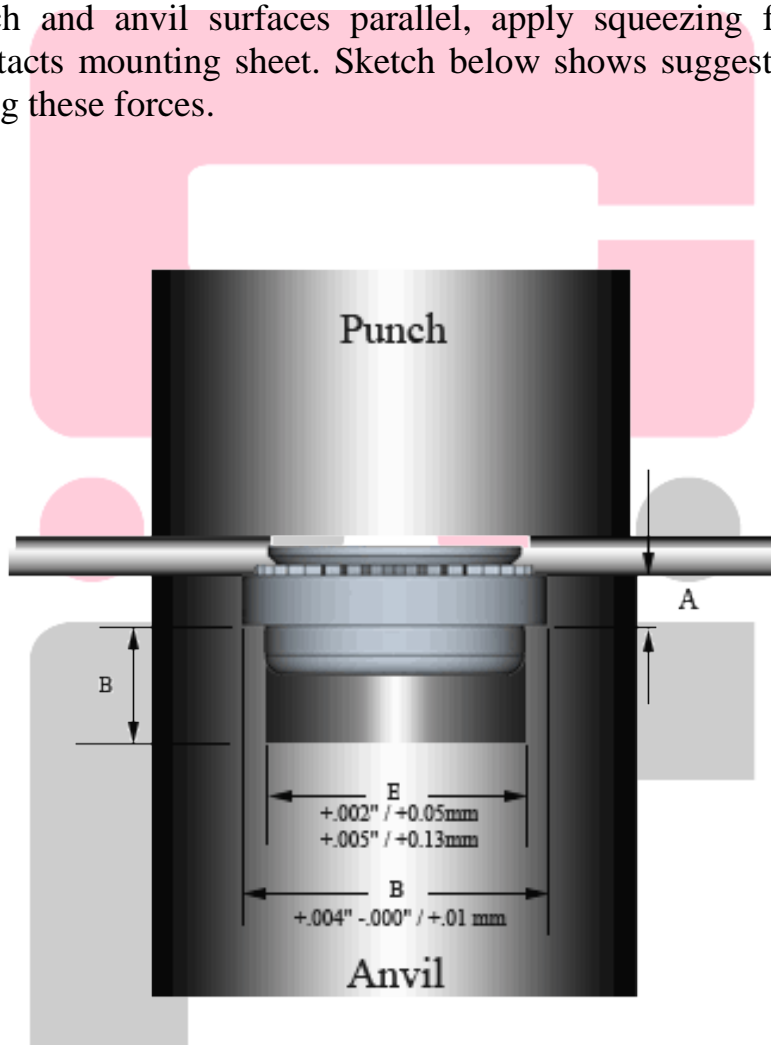


- Punch or drill properly sized mounting hole in sheet. Do not perform any secondary operations such as deburring.
- Place shank of nut into mounting hole, preferably the punch side.
- With punch and anvil surfaces parallel, apply squeezing force until flange contacts mounting sheet. Sketch below shows suggested tooling for applying these forces.



Thread Code	Counter Bore "A"		Hole Depth Below Counter Bore "B"	
	±.001	±0.03	±.005	±0.13
440/M3	.054	1.37	.258	6.55
632	.054	1.37	.258	6.55
832/M4	.054	1.37	.258	6.55
1032/M5	.071	1.8	.241	6.12
420/M6	.092	2.34	.220	5.59