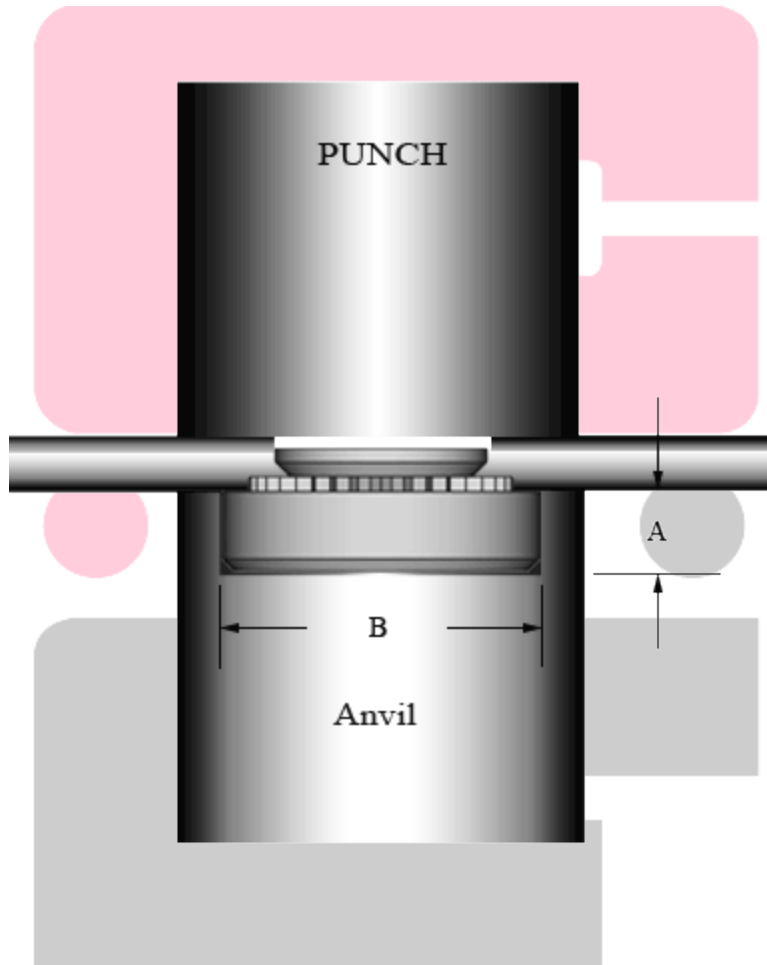


- Punch or drill properly sized mounting hole in sheet. Do not perform any secondary operations such as deburring.
- Place shank of nut into mounting hole, preferably the punch side.
- With punch and anvil surfaces parallel, apply squeezing force until the head of the nut comes into contact with the sheet material.



Thread Code	Counter Bore Depth "A"		Counter Bore Diameter "B"	
	$\pm.005$	± 0.13	$\pm.002$	± 0.05
440/M3	.045	1.14	.267	6.78
632	.045	-	.298	-
832/M4	.070	1.78	.330	8.38
1032/M5	.070	1.78	.361	9.17
420/M6	.150	3.81	.454	11.53
518/M8	.200	5.08	.517	13.08
616/M10	.250	6.35	.280	7.62
813/M12	.345	8.76	.375	9.53