



**captive  
fastener  
corporation**

## **INSTALLATION OF CAPTIVE FASTENER CFMS, CFMS**

- Punch or drill correct size mounting hole in sheet material. Do not deburr or perform any secondary operations.
- Place pilot end of nut into mounting hole, preferably entering the punched side.
- With punch and anvil surfaces parallel, apply a steady squeezing force until flange contacts mounting sheet. See diagram that depicts suggested tooling for applying these forces.

